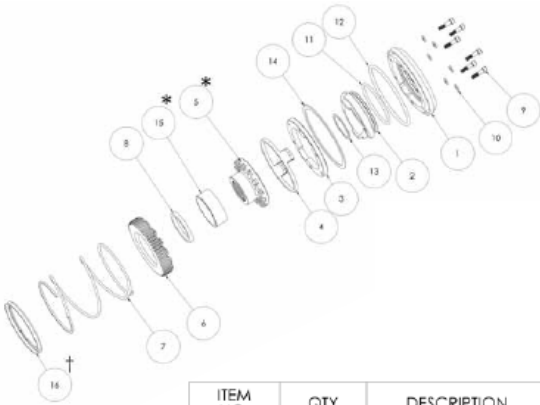


# Dana 60 Front Locking Hub Removal Steps

## ***D60 Hardcore Locking Hub Installation Instructions***



| ITEM NO. | QTY | DESCRIPTION      |
|----------|-----|------------------|
| 1        | 2   | BEZEL            |
| 2        | 2   | SELECTOR         |
| 3        | 2   | RETAINER PLATE   |
| 4        | 2   | CAM SPACER       |
| 5        | 2   | DRIVER           |
| 6        | 2   | COUPLER          |
| 7        | 2   | SPRING           |
| 8        | 2   | SPACER           |
| 9        | 12  | 10-24, 3/4" SHCS |
| 10       | 12  | NYLON WASHER     |
| 11       | 2   | SELECTOR O-RING  |
| 12       | 2   | HUB O-RING       |
| 13       | 2   | AXLE SNAP RING   |
| 14       | 2   | HUB SNAP RING    |
| 15       | 2   | BUSHING          |
| 16       | 2   | SPRING RETAINER  |

\* NOTE: BUSHINGS ARE PRESS FIT ONTO DRIVERS  
† YHC70004 DOES NOT INCLUDE SPRING RETAINERS

### **Tools Required:**

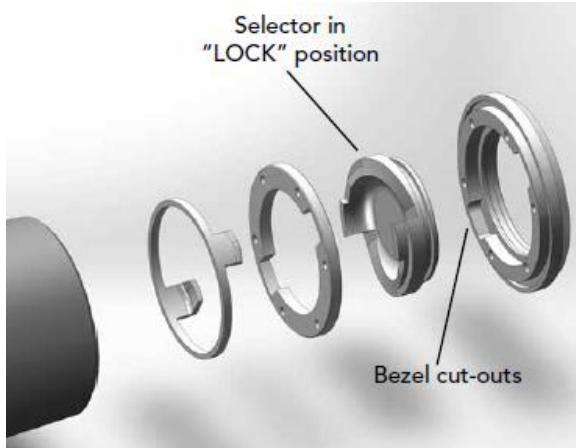
- 5/32" Allen
- Flat Screwdriver
- 1/4" Allen
- 2-5/8," OD 6-lug Spindle Nut Socket
- 7/8" Lug Wrench
- 3/4" Wrench



Remove 6 Socket head cap screws 5/32" Allen



# Dana 60 Front Locking Hub Removal Steps



Remove (3) Retainer Plate



Remove (4) Cam Spacer



Remove (14) HubSnap Ring with flat screwdriver or pick



Remove (13) Axle Snap Ring with flat screwdriver or pick

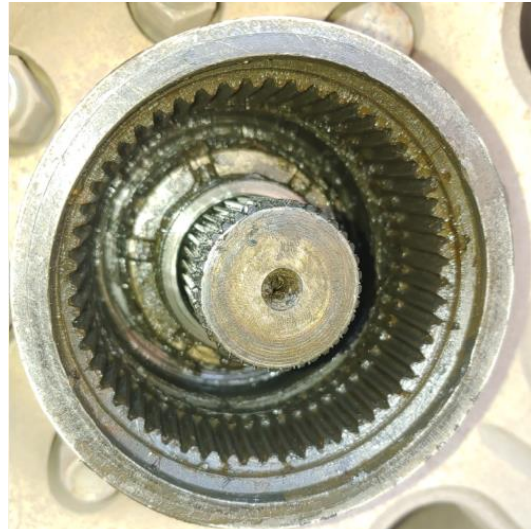


# Dana 60 Front Locking Hub Removal Steps

Remove (5) Driver & (6) Coupler



Current View



Remove (8) Spacer



Remove (7) Spring



Remove 1<sup>st</sup> Axle Nut with 2-5/8" OD 6-lug spindle nut socket



# Dana 60 Front Locking Hub Removal Steps



Remove Lock Ring (Teeth facing outward)

Remove 2<sup>nd</sup> Lock Nut



Remove Lock Washer



# Dana 60 Front Locking Hub Removal Steps

Remove (16) Spring Retainer



Remove caliper lock screw with 1/4" Allen



Remove Wedge with punch and hammer

Parts in line



# Dana 60 Front Locking Hub Removal Steps

Brake shoes. Piston side is smaller.



Remove rotor then 6 caliper bracket nuts with 3/4" Socket



Remove spindle



Axle Seal location



Chevy d60 long side length

